

Pricing Administration Use Only				
HT-32656.01	01			Form Rev: July 31, 2019
Quote Number	Quote Revision	Shop Order Number	Serial Number(s)	Date

Customer

Werts Welding & Tank Service for stock

Base Model Part Number 36422.1

Specified Model Description APX9 1040-1,188 BBL,.3125 HDS,25 PSI,185 F,42'

A. Vessel

1) Design

: APX9 1040-1, Aluminum, Pneumatic dry bulker, Interior ring, Non-code trailer.

Code: Non-code

Capacity: 1040 cubic feet, 3 hopper

Compartments: One

Shape: Round with 45 degree discharge hoppers. Internal ring with smooth exterior.

Shell Material: Aluminum, 5454H32 barrel, end cone, and upper hopper section.

Head Material: Aluminum, .3125

Operating Pressure: 25 PSI

Design Temperature: 185 Degrees F.

Overall Length: 42'-6"

Product: Cement and Various other Dry Products; to be compatible with the materials of

construction.

**B.** Construction

1) Frame

Front: Aluminum extruded channel, bolted or integrated to center frame.

Rear: Aluminum extruded channel, bolted to center frame.

Center: Aluminum extruded channel.

Struts: Aluminum extruded struts, standard duty at both ends.

2) Manhole

: 3 \* MM4120, 20" cast aluminum cover, six long lever aluminum cam handles hold-downs

with replaceable Nylon wear plates and dual stainless steel safety retainers, 4" collar.

Gasket: 3 White neoprene gasket in cover, non-toxic.

3) MH Hinge Location

Manhole covers hinged to curbside of trailer.

C. Other Barrel Information

1) Material Finish

: Bright mill finish.

D. Valving and Piping

1) Seal provisions

: None

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## 2) Discharge valves

: 3 \* 5" BTI BlackMaxx #5B-795-501 butterfly valves with composite fiber body, AlloMaxx

disc and white Nitrile FDA seat. Aluminum lever lock handle and 5-position throttle

plate.

3) Discharge Piping

Discharge tee: 3 5" X 4" B.T.I. "Siphon Flow", cast aluminum. #BT-500-A

Piping: 4" Aluminum schedule 40 between hoppers, ending at last hopper.

Rear Discharge Pipe: 4" aluminum schedule 40 discharge, under the axles, ending at the rear of the trailer.

Pipeline connectors: 4" bolted groove type couplers mounted at rear of rear hopper and forward of first hopper with black gaskets. Black rubber hose with stainless steel clamps between

hoppers.

Adaptor: 4" aluminum male adaptor.

Cap: 4" aluminum dust cap

4) Air inlet

\* 3" Aluminum on roadside with front elbowed upward. One (1) 3" BTI Black Maxx

butterfly valve with Allomaxx disc, and white seat. Food Grade.

Check valves: \* Two 3" BTI Optima flanged check valves, one forward of first hopper, one near front of

air inlet line.

Adaptor: 3" aluminum male adaptor.

Cap: None. Temporary plug for Shipping.

5) Aeration

\* 3" Aluminum aeration line controlled by 3" Black Maxx butterfly valve with Allomaxx

disc disc and white seat. Three (3) BTI aerators per hopper.

\* 2" lightweight aeration ball valve, BTV-2AV-FTHB, for individual hopper aeration. (3

hoppers)

Location: Aeration mounted roadside.

6) Blowdown

\* 3" Aluminum pipe and 3" BTI, BlackMaxx butterfly valve with composite fiber body,

AlloMaxx disc and white Nitrile seat.

Relief Valve: 2"BTI quick coupler Relief valve, BTVR-2650-25, in blowdown line. Relief valve to be

accessible from ground level. Relief valve set at 25 PSI.

7) Top Air

: None.

8) Gauges

Pressure: Liquid filled, one for line pressure, one for tank pressure, enclosed in aluminum gauge

box with light, located roadside, ahead of rear fender, facing forward. Pressure gauge

range 0-30 PSI.

9) Delivery Hose

: None.

11) Load line

: None

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## E. Walkway and Ladder

1) Walkway

Top center: Non-skid tape, full length of barrel

Toe rail: 1 1/4" aluminum pipe each side of walkway, full length

2) Ladder

: Aluminum tubular with large platform step, bolt on

Ladder Location: Mounted at rear head, centered. With step below bumper.

F. Cabinet

1) Cabinet

: None. No Cabinet installed.

**G. Hose Carriers** 

1) Hose Carrier

: Aluminum tube 8" diameter x 21' long. Tube to be mounted to the outer edge of

brackets.

Hose Carrier Door: 8" aluminum door, at rear. Door hinged at bottom.

Carrier Location: \* Mounted curbside

H. Lights and Wiring

1) Lights

: 12-volt, Truck-Lite LED grommet mount lights. Combination center marker / turn

signals, mounted on barrel frame.

2) Wiring

: Truck-Lite 88 series plug-in style harness system.

3) Rear Lights

Enclosed in Aluminum light boxes.

\* 1 additional LED stop / turn / tail light. Total of 3 lights in each box.

Location: Outside lights are red with center light to be amber turn.

4) Extra Lights

None.

5) Nose box

Standard 7 way, J560 receptacle without circuit breakers.

I. Chassis

1) Upper 5th Wheel

: 5/16" Heavy duty with A.A.R. style double hubbed kingpin.

Paint: Fifth wheel plate painted black.

2) Landing Gear

: SAF Holland Atlas 55, 2-speed, load bearing, sealed gear box, 55,000 lbs. rated lift

capacity with 10"x10" swivel type sand shoes. Black Armour coating. No Lube, 5 year

Warranty.

Bracing: Stainless steel, with cross brace.

Crank location: Crank handle located on roadside

Tire carrier: None.

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3) Suspension

: Hendrickson Intraax AAT23K, 23000 lb., tandem axle with standard 49" axle spacing.

Hendrickson integrated axles.

Dump valve: None

Hangers: Galvanized hangers with soft coat applied to axle and trailing arm. (Bolt-on

suspensions with aluminum subframe only)

Bumper: No bumper provided.

Under-ride Protection: None (no under ride required, Wheels back exempt.)

4) Axles

Beam: Inverted axle, humped up. NOTE: Axle diameter changes to 5" with this option.

Track: 71-1/2" track

Spindle: OEM Standard P spindles (parallel) same inner and outer bearing

Wheel seals: OEM, standard w/ Hendrickson HXL

Hub & drums: \* HXL7 Ready to Roll, Aluminum Hub with Centifuse Drum

Miscellaneous: None

5) Brakes

: OEM Standard

Anti-lock / Roll stability: Wabco 4S/2M with "RSS-Plus", tandem axle roll stability support system for air-ride

suspension. Wired to auxiliary blue circuit.

Brake chambers: OEM type 30-30 long stroke parking-emergency spring brake.

Brake lining: OEM Standard Extended service, non-asbestos

Slack adjusters: OEM automatic slack adjuster.

Valves: OEM Standard

Gladhands: Gladhand, Phillips Quick release.

Air system: One aluminum tank system. 2800 cu. in. each meeting FMVSS 121 D.O.T.

specifications.

6) Wheels

: Alcoa Ultra One with clean buff finish, 22.5 x 8.25 aluminum.

7) Tires

: 11R-22.5 Cooper RM120, 14-ply.

8) Fenders

Front: Aluminum, single contour, ribbed, front fender, each side.

Rear: Aluminum, double contour, ribbed, rear fender, each side.

9) Mud flaps

: OEM Mudflaps

J. Hose hook

1) Hose hook

: Adjustable hose hook mounted at front of trailer with 3" dummy adapter on curbside.

K. Jumper Hose

1) Jumper Hose

: None.

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## L. Miscellaneous

1) Decals

Standard warning and safety package. Decals in English.

2) Conspicuity Tape

: Discontinuous tape

3) Customer Logo

None

4) Document holder

: Truck Lite 97960 Certificate Holder. Install in standard location unless otherwise

specified.

5) Placards

: None

6) Paint

None. No paint or primer installed on trailer.

7) Interior Cleaning

Class I, as welded. Note: Interior cleaning is recommended prior to initial loading to

avoid possible product contamination.

8) Warranty

: OEM Warranty

9) Tests

: Standard testing.

10) Drawings

: None.