

# Section 8

## Storage Tanks & Equipment



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Above Ground Horizontal Tanks	1-2	Fill-Rite Transfer Pumps	5
Containment Sumps	3	Fill-Rite DEF Pumps	5
Fuel Storage Tank Accessories	4	Fill-Rite Meters	6
Leak Gauges & Read Gauges	4	Piusi DEF Pumps & Accessories	7-8

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# Aboveground Horizontal UL-142 Tanks and Support Systems

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**Aboveground Horizontal UL-142 Tanks**  
Highland aboveground steel tanks provide superior structural strength, product compatibility and durability for all your storage tank needs. Highland offers a variety of industry-proven designs with single and double wall options. Each tank is backed by Highland Tank's team of professionals in design, engineering, fabrication, delivery and service.

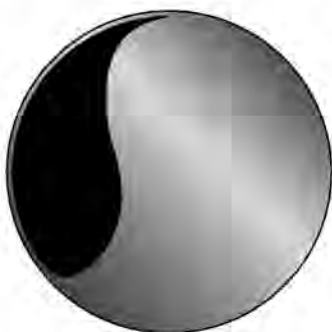
Highland aboveground horizontal tanks are available with or without supports to meet your requirements.

Highland tanks are constructed to be compatible with the full range of petroleum products including those with higher methanol and ethanol contents.

Each tank is constructed, tested, and labeled in accordance with Underwriters Laboratories Standard for Safety for the Aboveground Storage of Flammable and Combustible Liquids UL-142.

The UL Storage Tank Standards provide a long history of construction dependability. In addition, Highland's tanks meet or exceed the Federal Environmental Protection Agency's regulations for aboveground storage tanks for petroleum and chemical products.

## Standard Construction



### UL-142 Single-wall Construction

Highland single-wall storage tanks consist of a single sheet of steel meeting ASTM specifications, constructed to UL-142 standards. Material thicknesses range from 12 gauge to 3/8" of mild-carbon or stainless steel. Superior "ribbed" strength is achieved with lap joints employing a minimum 1/2" overlap.



### UL-142 Double-wall Construction

Double-wall tanks consist of a primary steel tank wrapped by an exterior steel shell that may be in direct contact with the primary tank creating a full 360° double-wall tank. The interstice can be monitored for an unlikely leak using the 2" monitoring pipe. Both inner and outer tanks are supplied with emergency vent fittings.

With Highland Tank, you get historically proven steel design and construction that provide secure, dependable storage. In addition, you have the flexibility of customizing tanks to suit your needs.

### Standard Construction Features

- Flat-flanged heads
- Continuous exterior fillet welds on all joints
- Threaded fittings (see schedule)
- Lifting Lugs
- UL-142 label
- 5 psi factory air test and seam inspection.
- Primer coating

Options include: Compartment bulkheads, man-holes, flanges, enamel, epoxy or urethane exterior coatings, and special interior linings for aviation fuel, potable water and other liquids.

### Emergency Vent Fittings

All Highland UL-142 tanks are supplied with an emergency vent fitting adequately sized to accommodate the intense increase in vapor pressure in the event of fire exposure. Emergency vents are available as an option.

General Tank Information			Tank Weight Information				Support Systems Weight Information			
Capacity (Gallons)	Dimensions Diameter Length		Thickness Primary Tank	Single-wall (lbs.)	Thickness Outer Tank	Double-wall (lbs.)	Saddles Each (lbs.)	BDH Supports Total (lbs.)	Skids Total (lbs.)	Stabilizers Total (lbs.)
185	3'2"	3'4"	12 ga.	154	10 ga.	358	45		50	30
240	3'2"	4'0"	12 ga.	285	10 ga.	645	45		60	35
300	3'2"	5'0"	12 ga.	295	10 ga.	684	45	10	60	40
500	4'0"	5'5"	12 ga.	415	10 ga.	948	45	10	115	65
500	4'0"	5'5"	10 ga.	533	10 ga.	1,050	59	20	115	65
500	4'0"	5'5"	7 ga.	711	10 ga.	1,228	59	50	115	65
1,000	4'0"	10'9"	10 ga.	958	10 ga.	2,015	59	60	225	100
1,000	4'0"	10'9"	7 ga.	1,274	10 ga.	2,300	59	60	118	100
1,000	5'4"	6'0"	7 ga.	1,128	10 ga.	2,180	137	60	274	120
1,500	5'4"	9'0"	7 ga.	1,608	10 ga.	2,775	137	60	274	140
2,000	5'4"	12'0"	7 ga.	1,988	10 ga.	3,450	137	60	274	512
3,000	5'4"	18'0"	7 ga.	2,749	10 ga.	4,885	137	90	411	175
4,000	5'4"	24'0"	7 ga.	3,510	10 ga.	6,108	137	120	411	175
4,000	6'0"	19'0"	1/4"	4,750	10 ga.	6,914	580		873	
4,000	8'0"	10'6"	1/4"	4,390	7 ga.	6,650	882		582	
5,000	6'0"	23'10"	1/4"	5,722	10 ga.	8,625	580		540	
5,000	8'0"	13'4"	1/4"	5,242	7 ga.	7,758	882		582	
6,000	6'0"	28'8"	1/4"	6,594	10 ga.	9,993	580		540	
6,000	8'0"	16'0"	1/4"	5,938	7 ga.	8,815	882		582	
8,000	8'0"	21'4"	1/4"	7,331	7 ga.	10,954	882		873	
8,000	10'0"	14'0"	1/4"	7,272	7 ga.	9,396	1,102		696	
10,000	8'0"	26'8"	1/4"	8,725	7 ga.	9,657	882		873	
10,000	10'0"	17'0"	1/4"	8,389	7 ga.	13,982	1,102		696	
12,000	8'0"	32'0"	1/4"	10,118	7 ga.	15,251	882		582	
12,000	10'0"	20'6"	1/4"	9,506	7 ga.	15,835	1,102		1,044	
15,000	8'0"	40'0"	1/4"	12,209	7 ga.	21,435	882		1,164	
15,000	10'0"	25'6"	1/4"	11,070	7 ga.	20,925	1,102		1,044	
20,000	10'0"	34'0"	1/4"	13,974	7 ga.	26,837	1,102		1,392	
20,000	10'6"	31'0"	1/4"	13,858	7 ga.	26,479	1,543		1,516	
25,000	10'6"	38'9"	1/4"	16,544	7 ga.	28,320	1,543		1,516	
25,000	10'6"	38'9"	5/16"	19,903	7 ga.	32,020	1,543		1,516	
30,000	10'6"	46'6"	1/4"	19,236	7 ga.	32,970	1,543		1,895	
30,000	10'6"	46'6"	5/16"	23,269	7 ga.	37,322	1,543		1,895	
40,000	12'0"	47'6"	3/8"	33,102	1/4"	50,725	1,800		3,195	
50,000	12'0"	59'6"	3/8"	39,729	1/4"	59,800	1,800		3,834	

For Double-wall (Type I) tanks, add 6" to length and 1" to diameter for outside dimensions (includes monitoring pipe). For Double-wall (Type II) tanks, add 7" to length and 3" to diameter for outside dimensions. Two-saddle design available for all horizontal tanks. Tank heads may be fabricated with bracing or 1/16" thicker steel, per UL 142.

### ULTRA-275 CONTAINMENT SUMP

- Eliminate costly spills while storing fuels, oils and other hazardous liquids in 275-gallon oval tanks.
- Rugged, all polyethylene construction will not rust or corrode.
- Optional 3/4" drain fitting allows use with Ultra-Self Bailer (see below).
- Meets Stormwater, SPCC and EPA Container Storage Regulation 40 CFR 264.175.

*Pullover Cover option keeps rainwater out, yet allows easy access for pumping and waste collection activities.*



Part# 2800



### ULTRA-550 CONTAINMENT SUMP

- Economical containment for 500 and 550 gallon fuel and oil tanks.
- 100% polyethylene construction will not rust or corrode; provides superior chemical and weather resistance.
- Optional 3/4" drain fitting available.
- Use with optional Ultra-Self Bailer (Part# 9935) for outdoor containment — Self Bailer allows clean stormwater to passively drain from sump while capturing hydrocarbons.
- Meets Stormwater, SPCC and EPA Container Storage regulation 40 CFR 264.175.



Part # 9935

*Note: To use Ultra-Self Bailer, Ultra-Containment Sumps WITH DRAIN must be specified when ordering (see page 31 for details).*

### ULTRA-1000 CONTAINMENT SUMP

- Contains 1000-gallon fuel tanks.
- 1-piece molded polyethylene design — will not rust or corrode.
- Nestable design saves freight and minimizes storage space.
- Optional 3/4" drain fitting available — allows use with Ultra-Self Bailer.
- 2" drain fitting also available.
- Use with optional Ultra-Self Bailer (Part# 9935) for outdoor containment — Self Bailer allows clean stormwater to passively drain from sump while capturing hydrocarbons.
- Meets Stormwater, SPCC and EPA Container Storage regulation 40 CFR 264.175.



ULTRA-275 CONTAINMENT SUMP	ULTRA-550 CONTAINMENT SUMP	ULTRA-1000 CONTAINMENT SUMP
Part# 2800: no drain • Part# 2801: with drain	Part# 2823: no drain • Part# 2820: with drain	Part# 2830: no drain • Part# 2831: with 3/4" drain • Part# 2832: with 2" drain
Outside Dimensions: 84 1/2" x 43 3/4" x 29" (2,147 mm x 1,112 mm x 737 mm)	Outside Dimensions: 87" x 62 1/4" x 32 3/4" (2,210 mm x 1,582 mm x 832 mm)	Outside Dimensions: 148" x 63" x 33" (3,759 mm x 1,600 mm x 838 mm)
Inside Top: 80" x 39"; Inside Bottom 73" x 31" (2,032 mm x 991 mm); (1,855 mm x 788 mm)	Inside Bottom: 75 3/4" x 47 3/4" (1,925 mm x 1,213 mm)	Inside Bottom: 130 1/2" x 45 1/2" (3,315 mm x 1,156 mm)
Weight: 90 lbs. (41 kg)	Weight: 108 lbs. (49 kg)	Weight: 244 lbs. (111 kg)
Containment Capacity: 360 gallons (1,363 L)	Containment Capacity: 605 gallons (2,291 L)	Containment Capacity: 1,100 gallons (4,164 L)
Optional PullOver Cover, Part# 2810; Ultra-Self Bailer	Option: Ultra-Self Bailer	Option: Ultra-Self Bailer

# FUEL STORAGE TANK ACCESSORIES

Loose-seal style cap with hinged cover. For fill port of small storage tanks. Lockable with a padlock. Aluminum or cast iron. Available with male or female threads.



Used in pipe and tank fitting to reduce or adapt to a connection. Cast iron with NPT threads. The duplex bushing is used to connect 2" pipe to dual 1/2" or 3/8" lines.



Installed on aboveground storage tanks for the purpose of containing small spills and drips from the fill nozzle. Steel construction, lockable, and powder coated white.



Aluminum T-style Vent used primarily on small fuel oil storage tanks. Outlet ports on either side of the inlet with 20 mesh stainless steel screen keeps debris out of the airway.



"Open" vent used on underground and aboveground tanks for motor fueling. Vent allows tank to "breathe" during filling/dispensing operations. Some sizes are CARB approved.



Emergency Vent (pressure relief only) used on aboveground storage tanks, as a code requirement, to help prevent the tank from becoming over-pressurized and rupturing if exposed to fire. Series also contains flanged adaptor, companion flange, and pipe nipple fittings.



## LEAK GAUGE & READ GAUGES

### FOR ABOVE GROUND FUEL STORAGE TANKS

AT A GLANCE LEAK GAUGE  
TYPE K



AT A GLANCE DIRECT READING GAUGE - TYPE D



Part#	Description	Part#	Description
D36	2" x 36" reading gauge	D59	2" x 59" reading gauge
D42	2" x 42" reading gauge	D260	2" x 60" reading gauge
D45	2" x 45" reading gauge	D64	2" x 64" reading gauge
D46	2" x 46" reading gauge	DGKIT	D-Glass Repair Kit

## TRANSFER PUMPS

**FILL-RITE**  
The Most Trusted Name in Pumps and Meters



**#FR112**  
ROTARY HAND PUMP



**#FR152**  
PISTON HAND PUMP



**#FR1211**  
12V DC PUMP W/ METER



**#FR2410C**  
24V DC PUMP



**#FR701**  
110V AC PUMP W/ METER



**#FR700**  
115V AC PUMP



**#SS415BX731PG**  
12V TOTE PUMP KIT



**#SP100-05N-CD-HHH**  
1/2" DIAPHRAM PUMP - OIL

## DEF PUMPS & ACCESSORIES



**#FRHP32**  
HAND LEVER PUMP



**#KITHA32VMN**  
DEF HOSE & NOZZLE KIT



**#SP100-05N-PP-SS**  
1/2" NPT DIAPHRAGM PUMP  
DEF

☐☐ CALL FOR MORE INFO ON OTHER FUEL AND DEF PUMP MODELS ☐☐

**8-5**

[www.wertswelding.com](http://www.wertswelding.com)

## TRANSFER PUMP METERS



### 3-WHEEL MECHANICAL METERS



**#807C**  
3/4" METER  
5-20 GPM



**#807CMK**  
3/4" METER  
5-20 GPM



**#806C**  
1" GRAVITY METER  
W/ STRAINER



**#807C1**  
1" METER  
5-20 GPM

### 4-WHEEL MECHANICAL METERS



**#901**  
1" METER  
6-40 GPM



**#901C1.5**  
1-1/2" METER  
6-40 GPM

### FLOW METERS



**#FR118A-10**  
1" DIGITAL METER  
3-26 GPM

## DEF PUMPS & ACCESSORIES



### ROTARY DEF HAND PUMP

PART NUMBER	DESCRIPTION
F00332A3P1218	ROTARY DEF HAND PUMP



### SUZZARABLU DRUM DISPENSING KIT

PART NUMBER	DESCRIPTION	ACCESSORIES
F00201A4	120V AUTO DRUM KIT	PUMP, BRACKET, AUTO NOZZLE
F00201A3	120V MANUAL DRUM KIT	PUMP, BRACKET, MANUAL NOZZLE



### SUZZARABLU TOTE DISPENSING KIT

PART NUMBER	DESCRIPTION	ACCESSORIES
F00201A1	120 VOLT PRO	PUMP, BASE, METER, AUTO NOZZLE
F00201A2	120 VOLT BASIC	PUMP, BASE, MANUAL NOZZLE
F00201A5	120 VOLT BASIC +	PUMP, BASE, AUTO NOZZLE
F00201A8	12 VOLT PRO	PUMP, BASE, METER, AUTO NOZZLE
F00201A9	12 VOLT BASIC	PUMP, MANUAL NOZZLE



### THREE25 TOTE DISPENSING KIT

PART NUMBER	DESCRIPTION
F00101A10	12V THREE25 PUMP KIT
F00101A00	120V THREE25 PUM KIT



#### MP AIR-OPERATED DIAPHRAGM PUMP

PART NUMBER	DESCRIPTION
F00208P50-MP140	MP PUMP 26 GPM
F00208P60-MP190	MP PUMP 58 GPM



#### SB325 AUTOMATIC DEF NOZZLES

PART NUMBER	DESCRIPTION
F00617000	SB325 AUTO NOZZLE
F00617010	SB325 METERED AUTO NOZZLE
F19174000	SB325 MIS-FILL & MAG ADAPTER KIT
R19172000	SB325 SOUTH KIT W/ MIS-FILL
R19173000	SB325 SPOUT KIT W/O MIS-FILL
F15165000	ELAFIX 40 MAGNETIC ADAPTER



#### MICROMATIC DISPENSE COUPLER

PART NUMBER	DESCRIPTION
F1536000	RSV S/S DISPENSER COUPLER



\*\*\*FUEL OIL PUMP & ACCESSORIES AVAILABLE\*\*\*

